

Work Order ID 101406

101406

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May-10-13 7:54:49 AM

Item ID: D412-758-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount
 Start Date: 5/10/13 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 5/14/13 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-758	D								
100		0.00				4			
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D412-758-015								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
115	QC4- 100% Inspect kits for completeness	0.00							
115									
QC	Memo	0.00							
Quality Control									

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Item ID: D412-758-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/10/13 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 5/14/13 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-758-015								
	Location: 122								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

(4) B15127 DAS 06 9-8

MLJ 130527
MK
13-5-27

Picklist Print

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Work Order ID: 101406

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/10/13

Required Date: 5/14/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC
DD VERF:JLM

IPP REV:B 12.10.24 ECN 12-669

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R9 Screw		Purchased	No			110	Each	3.0000	3	12			
				Location		Loc Qty		Loc Code					
				ST344		3							
				122378		3							
D3531-041 Bracket Assembly		Manufactured	No			110	Each	7.0000	1	4			
				Location		Loc Qty		Loc Code					
				ST228		7							
				95973		7							
D2464 3/4 Seal		Manufactured	No			110	f	462.3473	1.05	4.4210526			
cut qty of 2 at 6.6" as per dwg D2464-0066 ***per kit***				Location		Loc Qty		Loc Code					
				ST403		462.3473368							
				61878		83.6406							
				83543		378.706737							
D3525-1 Placard		Manufactured	No			110	Each	4.0000	1	4			
				Location		Loc Qty		Loc Code					
				ST055		4							
				95207		4							
D3645-1 Washer		Manufactured	No			110	Each	152.0000	4	16			
				Location		Loc Qty		Loc Code					
				ST061		152							
				35025		4							
				95208		48							
				95256		100							

Picklist Print

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Work Order ID: 101406

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/10/13

Required Date: 5/14/13

Start Qty: 4.00

Required Qty: 4.00

AN525-10R10

Screw

Purchased No

110 Each 61.0000

4

16

Location

Loc Qty

Loc Code

ST344

61

13536

5

19356

56

Purchased No

110 Each 50.0000

NAS1149DN632J

Washer

Location

Loc Qty

Loc Code

ST293

50

123900

50

Purchased No

110 Each 3,101.0000

NAS1149D0363J

Washer

Location

Loc Qty

Loc Code

FP001

1

123248

1

ST294

3100

122378

63

124392

3037

Purchased No

110 Each 637.0000

MS21042L06

Nut

Location

Loc Qty

Loc Code

ST314

137

124859

137

ST316

500

125303

500

Purchased No

110 Each 82.0000

MS24693-S29

Screw

Location

Loc Qty

Loc Code

ST301

82

124704

82

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Shop Packet Print

Page 2

Picklist Print

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Work Order ID: 101406
Parent Item: D412-758-015
Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/10/13

Required Date: 5/14/13

Start Qty: 4.00

Required Qty: 4.00

RAM-B-201U-A

Socket Arm, 1.75"

Purchased No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST391

2

124366

2

RAM-B-202U

Round Plate Mount, Single 1" Ball

Purchased No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST391

2

124366

2

RAM-B-217U

Round Plate Mount, Dual 1" Ball

Purchased No

110 Each 4.0000

Location

Loc Qty

Loc Code

ST391

4

120639

3

124366

1

MS210421B

Nut

Purchased No

110 Each 4,092.0000

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

3803

123900

954

124291

2849

2 8 7B
6x m D5661 SP
25124366
2 8 7B
6x m D5661 SP
2x 124366
1 4 7B
1x 120 737 7B
2x m D5661
1 124366
3 12 7B 13-05-10

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Shop Packet Print

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Work Order ID 101406

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Page 1

Item ID: D412-758-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/10/13 Start Qty: 4.00 ***4***

Required Date: 5/14/13 Req'd Qty: 4.00 ***4***

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-758

D

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D412-758-015 CHG002

0.00

0.00

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

115

QC4- 100% Inspect kits for completeness

0.00

115

Control

Memo

0.00

ML 13-05-10
(4)

REFERENCE ONLY
SMP

5.0 PARTS LIST

QTY -011	QTY -013	QTY -015	Part Number	Description
X			D412-758-011	Bottom Mounted GPS Receiver Gimbal Mount
	X		D412-758-013	Top Mounted GPS Receiver Gimbal Mount
		X	D412-758-015	GPSMAP Top Mounted GPS Receiver Gimbal Mount
1			D3514-041	Bottom Mounted Gimbal Assembly
	1		D3514-043	Top Mounted Gimbal Assembly
			D3531-041	Bracket Assy.
	2	2	D2464-0066	Neoprene Seal
1	1	1	D3525-1	Placard
1			D3527-1	Support Arm
1			D3530-1	Base Plate
1			D3530-3	Mounting Plate
1	1		D3534-1	Doubler
	4	4	D3645-1	Washer
		3	AN525-10R9	Screw
	4	4	AN525-10R10	Screw
3			AN526-632R7	Screw (or MS35206-229)
3		4	NAS1149DN632J	Washer (Alternate p/n AN960JD6)
2	4	7	NAS1149D0363J	Washer (Alternate p/n AN960JD10)
3		4	MS21042L06	Nut
1		3	MS21042L3	Nut
4	4		MS24693-S27	Screw
1			MS27039-1-09	Screw
		4	MS24693-S29	Screw
		2	RAM-B-201U-A	Socket Arm, 1.75"
		2	RAM-B-202U	Round Plate Mount, Single 1" Ball
		1	RAM-B-217U	Round Plate Mount, Dual 1" Ball

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Revision: D

Date: 12.08.10